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SECTION 1: Identification of the substance/mixture and of the company/ undertaking

· 1.1 Product identifier

· Trade name: TDP-ER Pen

· Article number: No other identifiers.

· 1.2 Relevant identified uses of the substance or mixture and uses advised against No further relevant information available.

· Application of the substance / the mixture Industrial uses.

· 1.3 Details of the supplier of the Safety Data Sheet

· Manufacturer/Supplier:

Mitsubishi Imaging (MPM), Inc. 555 Theodore Fremd Avenue

Rye, NY 10580 USA Phone: (914)925-3200



· 1.4 Emergency telephone number:

CHEMTREC

1-800-424-9300 (US/Canada) +01 703-527-3887 (International)

SECTION 2: Hazards identification

- · 2.1 Classification of the substance or mixture
- · Classification according to Regulation (EC) No 1272/2008

Classifications listed also are applicable to the OSHA GHS Hazard Communication Standard (29CFR1910.1200).



Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Classification according to Directive 67/548/EEC or Directive 1999/45/EC



C; Corrosive

R35: Causes severe burns.

· Information concerning particular hazards for human and environment:

The product has to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.

· Classification system:

The classification is according to the latest editions of the EU-lists, and extended by company and literature data.

The classification is in accordance with the latest editions of international substances lists, and is supplemented by information from technical literature and by information provided by the company.

Additional information:

There are no other hazards not otherwise classified that have been identified.

0 percent of the mixture consists of component(s) of unknown toxicity

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· 2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

The product is additionally classified and labelled according to the Globally Harmonized System within the United States (GHS).

The product is classified and labelled according to the CLP regulation.

Hazard pictograms



GHS05

· Signal word Danger

Hazard-determining components of labelling:

Potassium hydroxide sodium hydroxide

· Hazard statements

H314 Causes severe skin burns and eye damage.

· Precautionary statements

P260 Do not breathe mist.

P280 Wear protective gloves / eye protection. P264 Wash thoroughly after handling.

P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse

skin with water/shower.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER/doctor.

P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for

breathing.

P363 Wash contaminated clothing before reuse.

P301+P330+P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

· Hazard description:

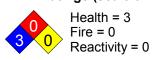
· WHMIS-symbols:

D2B - Toxic material causing other toxic effects

E - Corrosive material



· NFPA ratings (scale 0 - 4)



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· HMIS-ratings (scale 0 - 4)



· HMIS Long Term Health Hazard Substances

None of the ingredients are listed.

- · 2.3 Other hazards
- · Results of PBT and vPvB assessment
- PBT: Not applicable.vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

- · 3.2 Mixtures
- · Description: Mixture of substances listed below with nonhazardous additions.

· Dangerous components:		
CAS: 1310-58-3 EINECS: 215-181-3 Index number: 019-002-00-8	Potassium hydroxide C R35; Xn R22 Skin Corr. 1A, H314 Acute Tox. 4, H302	2,5-10%
	sodium hydroxide C R35 Met. Corr.1, H290; Skin Corr. 1A, H314	2,5-10%

· Additional information:

For the listed ingredients, the identity and exact percentages are being withheld as a trade secret. For the wording of the listed risk phrases refer to section 16.

SECTION 4: First aid measures

- · 4.1 Description of first aid measures
- · General information: Immediately remove any clothing soiled by the product.
- · After inhalation: Supply fresh air; consult doctor in case of complaints.
- · After skin contact:

Immediately remove any clothing soiled by the product.

Immediately rinse with water.

If skin irritation continues, consult a doctor.

Seek immediate medical help for blistering or open wounds.

· After eye contact:

Remove contact lenses if worn, if possible.

Rinse opened eye for several minutes under running water. Then consult a doctor.

After swallowing:

Rinse out mouth and then drink plenty of water.

Do not induce vomiting; call for medical help immediately.

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· 4.2 Most important symptoms and effects, both acute and delayed

Strong caustic effect on skin and mucous membranes.

· Hazards

Danger of gastric perforation.

Causes serious eye damage.

4.3 Indication of any immediate medical attention and special treatment needed

Medical supervision for at least 48 hours.

SECTION 5: Firefighting measures

- · 5.1 Extinguishing media
- · Suitable extinguishing agents:

The product is not flammable.

Use fire extinguishing methods suitable to surrounding conditions.

- · For safety reasons unsuitable extinguishing agents: None.
- 5.2 Special hazards arising from the substance or mixture No further relevant information available.
- 5.3 Advice for firefighters
- · Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

· Additional information No further relevant information available.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

For large spills, use respiratory protective device against the effects of fumes/dust/aerosol.

Ensure adequate ventilation

- **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- 6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to item 13.

Send for recovery or disposal in suitable receptacles.

Clean the affected area carefully; suitable cleaners are:

Warm water

· 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

· 7.1 Precautions for safe handling

Prevent formation of aerosols.

Avoid splashes or spray in enclosed areas.

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Use only in well ventilated areas.

- · Information about fire and explosion protection: No special measures required.
- · 7.2 Conditions for safe storage, including any incompatibilities
- Storage:
- · Requirements to be met by storerooms and receptacles:

Store only in the original receptacle.

Unsuitable material for receptacle: glass or ceramic.

Unsuitable material for receptacle: aluminium.

Information about storage in one common storage facility:

Store away from foodstuffs.

Do not store together with acids.

Store away from metals.

Do not store together with textiles.

- · Further information about storage conditions: Keep container tightly sealed.
- · 7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

- · Additional information about design of technical facilities: No further data; see item 7.
- · 8.1 Control parameters

· Ingredients with limit values that require monitoring at the workplace:		
1310-58-3 Potassium hydroxide		
REL (USA)	Ceiling limit: 2 mg/m³	
TLV (USA)	Ceiling limit: 2 mg/m³	
EL (Canada)	Ceiling limit: 2 mg/m³	
EV (Canada)	Ceiling limit: 2 mg/m³	
1310-73-2 so	dium hydroxide	
PEL (USA)	Long-term value: 2 mg/m³	
REL (USA)	Ceiling limit: 2 mg/m³	
TLV (USA)	Ceiling limit: 2 mg/m³	
EL (Canada)	Ceiling limit: 2 mg/m³	
EV (Canada)	Ceiling limit: 2 mg/m³	
DMEL a Na for	rthor relevant information available	

- DNELs No further relevant information available.
- **PNECs** No further relevant information available.
- · Additional information: The lists valid during the making were used as basis.
- · 8.2 Exposure controls
- Personal protective equipment:
- · General protective and hygienic measures:

The usual precautionary measures are to be adhered to when handling chemicals.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

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· Respiratory protection:

Not required under normal conditions of use.

Use suitable respiratory protective device when aerosol or mist is formed.

Use suitable respiratory protective device when high concentrations are present.

Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation.

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:

Contact lenses should not be worn.



Safety glasses

- · Body protection: Alkaline resistant protective clothing
- · Limitation and supervision of exposure into the environment

No further relevant information available.

· Risk management measures

See Section 7 for additional information. No further relevant information available.

SECTION 9: Physical and chemical properties

- · 9.1 Information on basic physical and chemical properties
- · General Information
- · Appearance:

Form: Liquid
Colour: Colourless
Odour: Odourless
Odour threshold: Not determined.

• pH-value at 20 °C (68 °F): >13

· Change in condition

Melting point/Melting range: Not Determined. **Boiling point/Boiling range:** >100 °C (>212 °F)

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Flash point: Not applicable.
 Flammability (solid, gaseous): Not applicable.
 Auto/Self-ignition temperature: Not determined.
 Decomposition temperature: Not determined.

· **Self-igniting:** Product is not self-igniting.

Danger of explosion:
 Product does not present an explosion hazard.

· Explosion limits:

Lower: Not determined. Not determined.

Vapour pressure at 20 °C (68 °F): 23 hPa (17 mm Hg)

• **Density at 20 °C (68 °F):** $1,10 \pm 0,05 \text{ g/cm}^3 (9,18 \pm 0,417 \text{ lbs/gal})$

Relative density
 Vapour density
 Evaporation rate
 Not determined.
 Not determined.
 Not determined.

· Solubility in / Miscibility with

water: Fully miscible.

• Partition coefficient (n-octanol/water): Not determined.

· Viscosity:

Dynamic: Not determined. **Kinematic:** Not determined.

· Solvent content:

Organic solvents: Not determined.

• **9.2 Other information** No further relevant information available.

SECTION 10: Stability and reactivity

- · 10.1 Reactivity
- · 10.2 Chemical stability
- Thermal decomposition / conditions to be avoided:

No decomposition if used and stored according to specifications.

10.3 Possibility of hazardous reactions

Strong exothermic reaction with acids.

Reacts with strong oxidising agents.

Corrosive action on metals.

Attacks materials containing glass and silicate.

- · 10.4 Conditions to avoid No further relevant information available.
- 10.5 Incompatible materials: No further relevant information available.
- · 10.6 Hazardous decomposition products: Possible in traces.

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SECTION 11: Toxicological information

- · 11.1 Information on toxicological effects
- · Acute toxicity:
- LD/LC50 values relevant for classification:

1310-58-3 Potassium hydroxide

Oral LD50 273 mg/kg (rat)

1310-73-2 sodium hydroxide

Oral LD50 2000 mg/kg (rat)

- · Primary irritant effect:
- · on the skin: Strong caustic effect on skin and mucous membranes.
- on the eye: Strong caustic effect.
- · Sensitisation: No sensitising effects known.
- · Subacute to chronic toxicity: No further relevant information available.
- · Additional toxicological information:

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:

- · Acute effects (acute toxicity, irritation and corrosivity): Causes severe skin burns and eye damage.
- · Repeated dose toxicity: No further relevant information available.
- CMR effects (carcinogenity, mutagenicity and toxicity for reproduction): See Section 15.

SECTION 12: Ecological information

- · 12.1 Toxicity
- · Aquatic toxicity: No further relevant information available.
- · 12.2 Persistence and degradability No further relevant information available.
- 12.3 Bioaccumulative potential No further relevant information available.
- · 12.4 Mobility in soil No further relevant information available.
- Additional ecological information:
- · General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Must not reach sewage water or drainage ditch undiluted or unneutralised.

Rinse off of bigger amounts into drains or the aquatic environment may lead to increased pH-values. A high pH-value harms aquatic organisms. If the dilution of the use-level pH-value is considerably reduced, the aqueous waste, emptied into drains, is only low water-dangerous.

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

- 12.5 Results of PBT and vPvB assessment
- · PBT: Not applicable.
- vPvB: Not applicable.
- · 12.6 Other adverse effects No further relevant information available.

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SECTION 13: Disposal considerations

- · 13.1 Waste treatment methods
- · Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system. The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes. Residual materials should be treated as hazardous.

- · Waste disposal key: EPA RCRA Code (USA): D002.
- · Uncleaned packaging:
- · Recommendation: Disposal must be made according to official regulations.
- · **Recommended cleansing agents:** Water, if necessary together with cleansing agents.

SECTION 14: Transport information

- · 14.1 UN-Number
- · DOT, ADR, IMDG, IATA

UN1719

· 14.2 UN proper shipping name



Limited Quantity for packages less than 30 kg (66 lb) and inner packagings less than 5 L (1.3 gal).

· DOT, IATA

Caustic alkali liquids, n.o.s. (Sodium hydroxide,

Potassium hydroxide)

· **ADR** 1719

1719 CAUSTIC ALKALI LIQUID, N.O.S. (SODIUM

HYDROXIDE, POTASSIUM HYDROXIDE)

CAUSTIC ALKALI LIQUID, N.O.S. (SODIUM

HYDROXIDE, POTASSIUM HYDROXIDE)

- · 14.3 Transport hazard class(es)
- · DOT

· IMDG



· Class 8 Corrosive substances.

· Label

· ADR



· Class 8 (C5) Corrosive substances.

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· Label (Contd. of page 9)

· IMDG, IATA

· Class 8 Corrosive substances.

· Label 8

· 14.4 Packing group

· DOT, ADR, IMDG, IATA

· 14.5 Environmental hazards:

· Marine pollutant: No

• 14.6 Special precautions for user Warning: Corrosive substances.

Danger code (Kemler):EMS Number:Segregation groups80F-A,S-BAlkalis

· 14.7 Transport in bulk according to Annex II of

MARPOL73/78 and the IBC Code Not applicable.

· Transport/Additional information:

· ADR

Limited quantities (LQ)Excepted quantities (EQ)5LCode: E1

Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml

· Transport category 3 · Tunnel restriction code E

· IMDG

Limited quantities (LQ)Excepted quantities (EQ)Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

· UN "Model Regulation": UN1719, CAUSTIC ALKALI LIQUID, N.O.S. (SODIUM

HYDROXIDE, POTASSIUM HYDROXIDE), 8, III

SECTION 15: Regulatory information

- · 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- · United States (USA)
- ·SARA
- · Section 355 (extremely hazardous substances):

None of the ingredients are listed.

Section 313 (Specific toxic chemical listings):

None of the ingredients are listed.

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TSCA (Toxic Substances Control Act):	
All ingredients are listed.	
Proposition 65 (California):	
Chemicals known to cause cancer:	
None of the ingredients is listed.	
Chemicals known to cause reproductive toxicity for females:	
None of the ingredients are listed.	
Chemicals known to cause reproductive toxicity for males:	
None of the ingredients are listed.	
Chemicals known to cause developmental toxicity:	
None of the ingredients are listed.	
Carcinogenic Categories	
EPA (Environmental Protection Agency)	
None of the ingredients are listed.	
IARC (International Agency for Research on Cancer)	
None of the ingredients are listed.	
TLV (Threshold Limit Value established by ACGIH)	
None of the ingredients are listed.	
NIOSH-Ca (National Institute for Occupational Safety and Health)	
None of the ingredients are listed.	
Canada	
Canadian Domestic Substances List (DSL)	
All ingredients are listed.	
Canadian Ingredient Disclosure list (limit 0.1%)	
None of the ingredients are listed.	
Canadian Ingredient Disclosure list (limit 1%)	
1310-58-3 Potassium hydroxide	
1310-73-2 sodium hydroxide	

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations.

- · Substances of very high concern (SVHC) according to REACH, Article 57 None of the ingredients are listed.

· 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

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SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

H290 May be corrosive to metals.

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

R22 Harmful if swallowed.

R35 Causes severe burns.

Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

WHMIS: Workplace Hazardous Materials Information System (Canada)

DNEL: Derived No-Effect Level (REACH)

PNEC: Predicted No-Effect Concentration (REACH)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

Met. Corr.1: Corrosive to metals, Hazard Category 1

Acute Tox. 4: Acute toxicity, Hazard Category 4

Skin Corr. 1A: Skin corrosion/irritation, Hazard Category 1A

Skin Corr. 1B: Skin corrosion/irritation, Hazard Category 1B

· Sources

SDS Prepared by:

ChemTel Inc.

1305 North Florida Avenue

Tampa, Florida USA 33602-2902

Toll Free North America 1-888-255-3924 Intl. +01 813-248-0573

Website: www.chemtelinc.com